

M677 SERIES - USA CLAMPS

STAINLESS STEEL - 5/16" HEX HEAD SCREW



SPECIFICATIONS:

- All components are proudly 100% manufactured in the USA.
- Clamps are UPC approved and IAPMO listed.
- Each component is made from high-quality stainless steel, including the 1/2" wide 300 Series stainless steel band, housing, and 5/16" hex head screw.
- Unlike imported clamps, which may cause leaks due to their irregular shape and crimped, wider, weaker housing, Merrill clamps maintain a perfectly round shape inside the band of the clamp. This ensures a secure fit and reduces the risk of leaks.
- Merrill clamps have stronger housing that allows more torque on band, providing a tighter fit and seal to insert.
- The M677 Series offers a larger size range, ensuring that the clamps open and close efficiently to fit various application, whereas imported clamps may not open wide enough or close tightly enough. These marine grade quality clamps are designed to meet the demands of underground and underwater applications.
- Although Merrill clamps may be priced higher than imported clamps, their round design and accurate size range ensure reliable and effective performance.



No Lead



⊗ OTHER

✓ OURS



Leaves a Big Gap



Seal All Way Around

CERTIFICATIONS:

- UPC Approved
- IAPMO Listed

MATERIALS LIST	
Part Name	Material
Band	300 Series Stainless Steel
Housing	300 Series Stainless Steel
Hex Head Screw	300 Series Stainless Steel

DIMENSIONS						
Part No.	Clamp Dia.		Clamp Dia.		Lbs. Per 100	Master Ctn. Qty.
	Min.	English (IN.) Max.	Min.	Metric (MM) Max.		
M67067	7/16"	25/32"	11	20	4	200
M67087	1/2"	29/32"	13	23	4	200
M67107	9/16"	1-1/16"	14	27	4	500
M67127	11/16"	1-1/4"	17	32	5	500
M67167	13/16"	1-1/2"	21	38	5	500
M67207	13/16"	1-3/4"	21	44	5	500
M67247	1-1/16"	2"	27	51	6	500
M67287	1-5/16"	2-1/4"	33	57	6	500
M67327	1-9/16"	2-1/2"	40	64	6	500
M67367	1-13/16"	2-3/4"	46	70	6	500
M67407	2-1/16"	3"	52	76	6	200
M67447	2-5/16"	3-1/4"	59	83	6	200
M67487	2-9/16"	3-1/2"	65	89	6	200
M67527	2-13/16"	3-3/4"	71	95	7	100
M67567	3-1/16"	4"	78	102	7	100
M67647	3-9/16"	4-1/2"	91	114	7	100
M67727	1-7/8"	5"	48	127	8	100
M67807	2-1/2"	5-1/2"	64	140	8	100
M67887	3-1/8"	6"	79	152	9	100
M67967	3-5/8"	6-1/2"	92	165	10	100
M67997	4-1/8"	7"	105	178	10	100



315 Flindt Drive P.O. Box 392
Storm Lake, Iowa 50588-0392 U.S.A.
merrillmfg.com

(800) 831-6962
(712) 732-2760
Fax No. 1-800-ANYFLOW